



Course guide

295453 - 295TM021 - Integrated Projects for Machine Design and Manufacture

Last modified: 13/05/2024

Unit in charge: Barcelona East School of Engineering
Teaching unit: 712 - EM - Department of Mechanical Engineering.

Degree: MASTER'S DEGREE IN MECHANICAL TECHNOLOGIES (Syllabus 2024). (Compulsory subject).

Academic year: 2024 **ECTS Credits:** 6.0 **Languages:** Catalan, Spanish

LECTURER

Coordinating lecturer: Travieso Rodriguez, Jose Antonio

Others: Eva Martínez González
Travieso Rodriguez, Jose Antonio

PRIOR SKILLS

Those acquired in the subjects of Machine Design, Manufacturing and Expansion of Graphic Expression

TEACHING METHODOLOGY

The subject is based on an eminently practical approach and applied to engineering design and manufacturing projects. For this reason, it will be deployed with practical methodologies and experiences that allow students to be the protagonists of their learning. Specifically, the application of the following methodologies is envisaged:

Project-based learning. The central axis of the subject is based on the work to develop a project related to the design and manufacture of a machine.

Consultation of audiovisual material and highly specialized technical documentation in the field of machine design and manufacturing. Seminars on specific topics to help the development of the project.

LEARNING OBJECTIVES OF THE SUBJECT

Develop the design and manufacturing process of machine parts.
Implement quality control operations of manufactured elements.
Propose predictive maintenance actions through vibration monitoring.

STUDY LOAD

Type	Hours	Percentage
Self study	96,0	64.00
Hours large group	40,5	27.00
Hours small group	13,5	9.00

Total learning time: 150 h

CONTENTS

Machine Component Design

Description:

Calculation of machine components.
Determination of initial materials for the manufacture of components.
Selection of standardized components such as bearings, screws, friction bearings, springs, gears, etc.
Critical axle speeds.
Lubrication.
Knowledge of European machinery regulations.

Specific objectives:

RA1. Properly select the materials to manufacture the components of a machine.
RA2. Design and calculate the elements that make up a machine.
RA3. Properly select the different standardized elements that make up a machine.
RA4. Correctly apply machine regulations to the design of the different components of a particular machine.

Related activities:

Seminars and group work sessions

Full-or-part-time: 54h 30m

Theory classes: 18h

Laboratory classes: 4h 30m

Self study : 32h

Manufacture of the machine components

Description:

Representation in manufacturing drawings and other technical documentation.
Calculation of ISO normalized fits between parts.
Selection of the manufacturing processes of the different components of the machine.
Planning manufacturing routines and machining route sheets.
Design and calculation of manufacturing processes.
Manufacturing of prototypes.

Specific objectives:

RA5. Correctly develop manufacturing plans and additional technical documentation to be able to communicate technically, for the proper development of a desired manufacturing process.
RA6. Apply to a product technical concepts such as the need to design and manufacture with tolerances, the correct definition of adjustments between pieces and the correct definition of the different parameters that define the surface state of a piece, in terms of roughness and texture.
RA7. Decide the process(es) necessary to manufacture a part, based on different technological requirements.
RA8. Calculate the technical parameters necessary to carry out a manufacturing process of a mechanical component.
RA9. Calculate the economic parameters associated with the manufacturing process of a mechanical component.
RA10. Select the machinery necessary to carry out the different manufacturing processes of a part.

Related activities:

Seminars and group work sessions

Full-or-part-time: 54h 30m

Theory classes: 18h

Laboratory classes: 4h 30m

Self study : 32h



Quality control and maintenance

Description:

Advanced metrology and quality control.
Vibrations for predictive maintenance.

Specific objectives:

RA11. Implement the activities necessary to carry out quality control of the manufactured parts.
RA12. Propose predictive maintenance actions to detect failures in machine elements during operation through vibration monitoring.

Related activities:

Seminars and group work sessions

Full-or-part-time: 54h 30m

Theory classes: 18h

Laboratory classes: 4h 30m

Self study : 32h

GRADING SYSTEM

The final grade is the result of the weighted average of different evaluation elements:

Integrative project of the learning outcomes defined for the subject: 60%

Grade for practical work and proposed activities in class: 40%

The final grade cannot be modified by an ulterior additional evaluation test.

BIBLIOGRAPHY

Basic:

- Groover, Mikell P. Fundamentos de manufactura moderna : materiales, procesos y sistemas [on line]. 3a ed. Mèxic D. F: McGraw-Hill, cop. 2007 [Consultation: 18/09/2024]. Available on: <https://ebookcentral-proquest-com.recursos.biblioteca.upc.edu/lib/upcatalunya-ebooks/reader.action?docID=4585363>. ISBN 9781456215439.

- Gibson, Ian; Rosen, David W; Stucker, Brent. Additive Manufacturing Technologies : Rapid Prototyping to Direct Digital Manufacturing [on line]. 1st ed. 2010. New York, NY: Springer US, 2010 [Consultation: 18/09/2024]. Available on: <https://link-springer-com.recursos.biblioteca.upc.edu/book/10.1007/978-1-4419-1120-9>. ISBN 9786612836695.

RESOURCES

Other resources:

1. Blackboard.
2. Reading articles, technical notes and standards.
3. PowerPoint presentation or similar used in seminars.
4. Videos.
5. Teaching intranet: Digital campus.