



Course guide

240EM024 - 240EM024 - Metallurgical Technology

Last modified: 27/05/2024

Unit in charge:	Barcelona East School of Engineering	
Teaching unit:	702 - CEM - Department of Materials Science and Engineering.	
Degree:	ERASMUS MUNDUS MASTER'S DEGREE IN ADVANCED MATERIALS SCIENCE AND ENGINEERING (Syllabus 2014). (Optional subject).	
Academic year: 2024	ECTS Credits: 4.5	Languages: Spanish

LECTURER

Coordinating lecturer: JOSE MARIA CABRERA MARRERO

Others: JOSE MARIA CABRERA MARRERO

PRIOR SKILLS

Mechanical behaviour of materials. Microstructural characterisation microestructural of materials

DEGREE COMPETENCES TO WHICH THE SUBJECT CONTRIBUTES

Specific:

CEMCEM-02. (ENG) Dissenyar i desenvolupar productes, processos, sistemes i serveis, així com l'optimització d'altres ja desenvolupats, atenent a la selecció de materials per a aplicacions específiques

CEMCEM-03. (ENG) Aplicar mètodes innovadors en la resolució de problemes i aplicacions informàtiques adequades, pel disseny, simulació, optimització i control de processos de producció i transformació de materials

CEMCEM-07. (ENG) Dissenyar, calcular i modelar aspectes relacionats amb els materials per a components mecànics, estructures i equips

Transversal:

01 EIN N2. ENTREPRENEURSHIP AND INNOVATION - Level 2. Taking initiatives that give rise to opportunities and to new products and solutions, doing so with a vision of process implementation and market understanding, and involving others in projects that have to be carried out.

02 SCS N2. SUSTAINABILITY AND SOCIAL COMMITMENT - Level 2. Applying sustainability criteria and professional codes of conduct in the design and assessment of technological solutions.

06 URI N2. EFFECTIVE USE OF INFORMATION RESOURCES - Level 2. Designing and executing a good strategy for advanced searches using specialized information resources, once the various parts of an academic document have been identified and bibliographical references provided. Choosing suitable information based on its relevance and quality.

TEACHING METHODOLOGY

Subject in process of extinction. There is no teaching, the students that enroll it do so only with the right to an exam.



LEARNING OBJECTIVES OF THE SUBJECT

The general objective of the lecture is to provide the necessary bases to understand the traditional manufacturing processes of metallic materials (casting, rolling, forging, extrusion, drawing, powder metallurgical techniques and welding). The student will also understand the interaction of the different processes with the starting microstructures and those obtained, as well as the correlation with the final mechanical properties. At the end of the course some sessions will be devoted to delineate modern metal forming processes.

The generic competences that the student will achieve will be a) ability to understand how to rationalize the manufacturing process of metal parts, b) ability to develop manufacturing techniques and knowledge of characterization techniques, c) ability to work as a team in the pre-project and d) ability to communicate written and oral technique

STUDY LOAD

Type	Hours	Percentage
Hours small group	13,5	12.00
Self study	72,0	64.00
Hours large group	27,0	24.00

Total learning time: 112.5 h

CONTENTS

Solidification and Casting

Description:

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Specific objectives:

The solidification process. Nucleation and Growth. Types of Growth. The constitutional undercooling. Solidification of binary alloys. Solidification of eutectic alloys.

Solidification in mold. Concept of Castability. Solidification defects.

Molding Feeding and Filling. Molding Rules. Types of Mold

Full-or-part-time: 3h

Theory classes: 3h

Elements of Plasticity Theory

Description:

Stress and types of stresses. Strain and Types of strains. Stress states. Strain states. Modeling of Plastic Deformation. Cold deformation. Hot deformation. Effect of strain rate and emperature. Experimental Tests

Full-or-part-time: 4h

Theory classes: 4h

Introduction to Forming Operations

Description:

Introduction. The Tensile test. Cold vs Hot. Deformation mechanics. SLAB method. Energy Method of Uniform Deformation. The redundant work. Determination of yield stress. Effect of temperature. Effect of strain rate. Effect of friction. Microstructural effects

Full-or-part-time: 4h

Theory classes: 4h



Rolling

Description:

Introduction and historical notes. Hot vs cold rolling. Basic mechanics of rolling. Rolling equipment
Other rolling processes. Problems and defects of rolled products. Thermomechanical control during rolling

Full-or-part-time: 3h

Theory classes: 3h

Forging

Description:

The Forging process. Forging methods. Types of equipment. Forge mechanics. The fiber. Forge defects

Full-or-part-time: 2h

Theory classes: 2h

Extrusion and Drawing

Description:

Definition of Extrusion. Types of Extrusion. Equipment. Extrusion Mechanics. Extrusion matrices. Defectology
Definition of Drawing. Types of Drawing. Drawing dies. Drawing Mechanics. Defects

Full-or-part-time: 2h

Theory classes: 2h

Sheet forming

Description:

Introduction. Materials characteristics for sheet forming processes: strain hardening and anisotropy coefficients. Types of processes. Importance of springback. The drawing process. Defectology. FLD curves. New steels with high yield strength. Hot stamping

Full-or-part-time: 2h

Theory classes: 2h

Welding

Description:

Definition. Physical metallurgy of welding. The thermally affected area. Types of processes. Welding in solid state. Solid- liquid welding (brazing and soldering). liquid-liquid weldings. Welding by electrical resistance. Oxyacetylene welding. Electric arc welding: coated electrode, TIG, MIG, MAG.

Welding defects. Metallurgical weldability. Weldability in steels.

Full-or-part-time: 2h

Theory classes: 2h



Powder Metallurgy

Description:

Introduction to powder metallurgy. Phases of the Process. The raw material. The compaction. Sintering: in solid phase and in liquid phase. Protection atmospheres. Heat Treatments.

Full-or-part-time: 1h

Theory classes: 1h

New Processes

Description:

Incremental forming: symmetric and asymmetrical. Hydroforming. Processes of Severe Plastic Deformation

Full-or-part-time: 2h

Theory classes: 2h

GRADING SYSTEM

Subject in process of extinction. There is only one final test that corresponds to 100% of the final grade of the subject.

EXAMINATION RULES.

Students can only take a non-programmable calculator to the test. No notes or books are allowed.

BIBLIOGRAPHY

Basic:

- Dieter, George Ellwood. Mechanical metallurgy. 3rd ed. New York [etc.]: McGraw Hill Book Company, cop. 1986. ISBN 0070168938.
- Groover, Mikell P. Fundamentos de manufactura moderna : materiales, procesos y sistemas. México [etc.]: Prentice Hall, 1997. ISBN 9688808466.

Complementary:

- Handbook of metal forming. Dearborn: Society of Manufacturing Engineers, [1994]. ISBN 0872634574.
- Marciniak, Z.; Duncan, J. L.; Hu, S. J. Mechanics of sheet metal forming. 2nd ed. Amsterdam [etc.]: Butterworth-Heinemann, cop. 2002. ISBN 9780750653008.